



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		847718A10	PARTIAL ENGINE ASSEMBLY	1	(INCLUDES INTERNAL PARTS /	
1		42112A24	BLOCK ASSEMBLY-Cylinder	1		2
2	22	32802	PLUG (.125-27)-Hex Head-Brass	4		3
3	22	36382	PLUG (.250-18)-Hex Head-Brass	3		
4	22	32561	PLUG (.250-18)-Socket Head-Ste	3		
5	22	32803	PLUG (.375-18)-Hex Head-Brass	1		
6	22	36373	PLUG (.375-18)-Socket Head-Ste	2		
7		42534	PLUG-Special-Oil Galley	2		
8	22	69300	PLUG (1.750)-Expansion	8		
9	19	94140	PLUG-Expansion	1		
10	23	85684	BEARING UNIT (SET)	1		
11	17	52190	PIN-Dowel	4		
12	17	72382	PIN-Dowel-Bell Housing	2		
13	17	35312	PIN-Dowel-Timing Cover	2		
14	491	818870	CAMSHAFT	1		2
15		93722	LIFTER	16		2
16		77531	GEAR & CHAIN KIT-Timing	1		2
17	10	34505	SCREW	3		2
18	12	848136	WASHER	3		2
19		847718A10	COMPONENT OF PARTIAL ENGIN			